



## Installation Instructions

# FLEX I/O Digital Sourcing Input and Sinking Output Modules

Cat. No. 1794-IV16, -OV16, and -OV16P

### Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. *Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls* (Publication SGI-1.1 available from your local Rockwell Automation sales office or online at <http://www.ab.com/manuals/gi>) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual we use notes to make you aware of safety considerations.

|                                                                                                         |                                                                                                                                                                                                                                                                                                                 |
|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>WARNING</b><br>   | Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.                                                                                                                  |
| <b>IMPORTANT</b>                                                                                        | Identifies information that is critical for successful application and understanding of the product.                                                                                                                                                                                                            |
| <b>ATTENTION</b><br> | Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you: <ul style="list-style-type: none"><li>• identify a hazard</li><li>• avoid a hazard</li><li>• recognize the consequence</li></ul>                     |
| <b>WARNING</b><br>   | When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.                                                                  |
| <b>ATTENTION</b><br> | FLEX I/O is grounded through the DIN rail to chassis ground. Use zinc plated yellow-chromate steel DIN rail to assure proper grounding. The use of other DIN rail materials (e.g. aluminum, plastic, etc.) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. |

### ATTENTION



#### Environment and Enclosure

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as "open type" equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

See NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure. Also, see the appropriate sections in this publication, as well as the Allen-Bradley publication 1770-4.1 ("Industrial Automation Wiring and Grounding Guidelines"), for additional installation requirements pertaining to this equipment.

### ATTENTION



#### Preventing Electrostatic Discharge

This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- If available, use a static-safe workstation.

### European Hazardous Location Approval

The following modules are European Zone 2 approved: 1794-IV16, 1794-OV16 and 1794-OV16P.

#### European Zone 2 Certification

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC.

The LCIE (Laboratoire Central des Industries Electriques) certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive. The examination and test results are recorded in confidential report No. 28 682 010.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 50021.

**IMPORTANT**

Observe the following additional Zone 2 certification requirements.

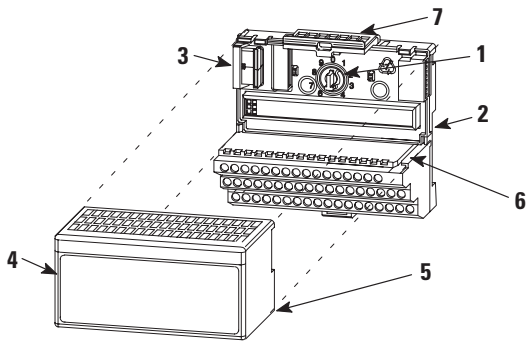
- This equipment is not resistant to sunlight or other sources of UV radiation.
- The secondary of a current transformer shall not be open-circuited when applied in Class I, Zone 2 environments.
- Equipment of lesser Enclosure Type Rating must be installed in an enclosure providing at least IP54 protection when applied in Class I, Zone 2 environments.
- This equipment shall be used within its specified ratings defined by Allen-Bradley.
- Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Class I, Zone 2 environments

North American Hazardous Location Approval

The following modules are North American Hazardous Location approved: 1794-IV16, 1794-OV16 and 1794-OV16P.

| The following information applies when operating this equipment in hazardous locations:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Informations sur l'utilisation de cet équipement en environnements dangereux :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.                                                                                                                                                                                                      | Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.                                                                                                                                                               |
| <div><b>WARNING</b></div> <div></div> <div><b>EXPLOSION HAZARD</b><ul style="list-style-type: none"><li>• Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.</li><li>• Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.</li><li>• Substitution of components may impair suitability for Class I, Division 2.</li><li>• If this product contains batteries, they must only be changed in an area known to be nonhazardous.</li></ul></div> | <div><b>AVERTISSEMENT</b></div> <div></div> <div><b>RISQUE D'EXPLOSION</b><ul style="list-style-type: none"><li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.</li><li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.</li><li>• La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.</li><li>• S'assurer que l'environnement est classé non dangereux avant de changer les piles.</li></ul></div> |

Installing Your Digital Module



The module mounts on a 1794 terminal base.



During mounting of all devices, be sure that all debris (metal chips, wire strands, etc.) is kept from falling into the module. Debris that falls into the module could cause damage on power up.

1. Rotate the keyswitch (1) on the terminal base (2) clockwise to position 2 as required for this type of module.

2. Make certain the flexbus connector (3) is pushed all the way to the left to connect with the neighboring terminal base/adaptor. **You cannot install the module unless the connector is fully extended.**
3. Make sure the pins on the bottom of the module are straight so they will align properly with the connector in the terminal base.



If you remove or insert the module while the backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

4. Position the module (4) with its alignment bar (5) aligned with the groove (6) on the terminal base.
5. Press firmly and evenly to seat the module in the terminal base unit. The module is seated when the latching mechanism (7) is locked into the module.

Connecting Wiring for the 1794-IV16, -OV16, and -OV16P (using a 1794-TB3 or -TB3S Terminal Base Unit)

1. Connect individual input or output wiring to numbered terminals on the 0-15 row (A) as indicated in the table below.
2. **1794-IV16** - Connect the associated input device common to the corresponding terminal on the 16-33 row (B) for each input as indicated in the table below. (Commons are internally connected together.) If using 3-wire input devices, also connect the associated input power lead to the corresponding terminal on the 34-51 row (C). **1794-OV16, -OV16P** - Connect the associated +V dc power lead of the output device to the corresponding terminal on the 34-51 row (C) for each output as indicated in the table below. (The +V power terminals of row (C) are internally connected together.)
3. Connect +V dc power to terminal 34 on the 34-51 row (C).
4. Connect dc common to terminal 16 on the 16-33 row (B).
5. If daisy chaining power to the next terminal base, connect a jumper from terminal 51 (+V dc) on this base unit to terminal 34 on the next base unit.
6. If continuing dc common to the next base unit, connect a jumper from terminal 33 (common) on this base unit to terminal 16 on the next base unit.

**Note:** The total current draw through any terminal base unit is limited to 10A. Separate power connections may be required.

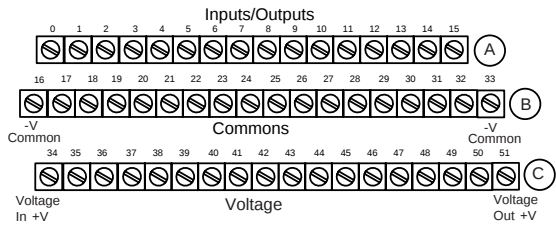
## Wiring Connections for the 1794-IV16, 1794-OV16 and 1794-OV16P

| Channel | Signal | Power Terminal                                   | Common Terminal <sup>1</sup> |
|---------|--------|--------------------------------------------------|------------------------------|
|         |        | 1794-OV16, 1794-OV16P, 1794-IV16 <sup>1</sup>    | 1794-IV16                    |
| 0       | A-0    | C-35                                             | B-17                         |
| 1       | A-1    | C-36                                             | B-18                         |
| 2       | A-2    | C-37                                             | B-19                         |
| 3       | A-3    | C-38                                             | B-20                         |
| 4       | A-4    | C-39                                             | B-21                         |
| 5       | A-5    | C-40                                             | B-22                         |
| 6       | A-6    | C-41                                             | B-23                         |
| 7       | A-7    | C-42                                             | B-24                         |
| 8       | A-8    | C-43                                             | B-25                         |
| 9       | A-9    | C-44                                             | B-26                         |
| 10      | A-10   | C-45                                             | B-27                         |
| 11      | A-11   | C-46                                             | B-28                         |
| 12      | A-12   | C-47                                             | B-29                         |
| 13      | A-13   | C-48                                             | B-30                         |
| 14      | A-14   | C-49                                             | B-31                         |
| 15      | A-15   | C-50                                             | B-32                         |
| +V dc   |        | C-34 thru C-51 are internally connected together |                              |
| Common  |        | B-16 thru B-33 are internally connected together |                              |

<sup>1</sup> 2-wire sourcing input devices use the input and common terminals.

3-wire sourcing input devices use the input, common and power terminals.

## 1794-TB2, -TB3 and -TB3S Terminal Base Wiring for 1794-IV16, 1794-OV16 and 1794-OV16P

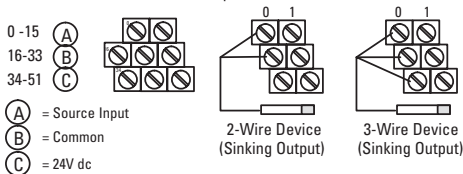


Connect V dc common to terminal B-16

(1794-TB3 shown)

Connect +V dc power to terminal C-34  
(Use B-33 and C-51 for daisy-chaining to next terminal base unit)

## 2 and 3-Wire Input Wiring for 1794-IV16



## Configuring Your Input Module

You configure your input module by setting bits in the configuration word (word 3).

| Dec.   | 15                                  | 14  | 13  | 12  | 11                   | 10  | 9        | 8  | 7  | 6  | 5  | 4  | 3  | 2  | 1  | 0  |
|--------|-------------------------------------|-----|-----|-----|----------------------|-----|----------|----|----|----|----|----|----|----|----|----|
| Oct.   | 17                                  | 16  | 15  | 14  | 13                   | 12  | 11       | 10 | 9  | 8  | 7  | 6  | 5  | 4  | 3  | 2  |
| Read 0 | I15                                 | I14 | I13 | I12 | I11                  | I10 | I9       | I8 | I7 | I6 | I5 | I4 | I3 | I2 | I1 | I0 |
| Read 1 | C = Counter Input value of input 15 |     |     |     |                      |     |          |    |    |    |    |    |    |    |    |    |
| Write  | Not used                            | CR  | CF  | NU  | Input Filter FT 0-15 |     | Not used |    |    |    |    |    |    |    |    |    |

Where I = Input

C = Counter value for input 15

FT = Input filter time

CR = Counter Reset

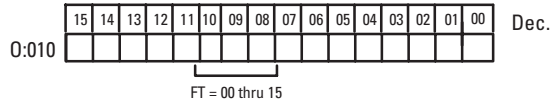
CF = Counter Fast - where 1 = Fast input (raw) data; 0 = Standard input filtered data

NU = Not used

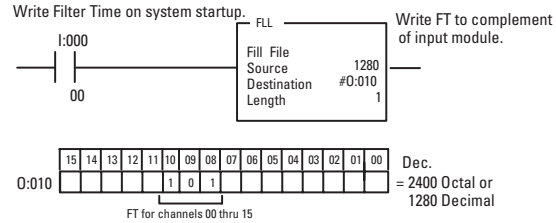
**Note:** C, CR and CF not available when used with any series 1794-ASB or -ASB2 Remote I/O Adapters.

## Setting the Input Filter Time for the 1794-IV16

To set the input filter time, set the associated bits in the output image (complementary word) for the module.



For example, to set a filter time of 8ms for a dc input module at address rack 1, module group 0, in configuration word 3, set bits 08, 09 and 10 as shown below.



Refer to the table for additional filter times available.

## Input Filter Times

| Bits |    |    | Description                          | Selected Filter Time |
|------|----|----|--------------------------------------|----------------------|
| 10   | 09 | 08 | Filter Time for inputs 00-15 (00-17) |                      |
| 0    | 0  | 0  | Filter Time 0 (Default)              | 0.25ms               |
| 0    | 0  | 1  | Filter Time 1                        | 0.50ms               |
| 0    | 1  | 0  | Filter Time 2                        | 1ms                  |
| 0    | 1  | 1  | Filter Time 3                        | 2ms                  |
| 1    | 0  | 0  | Filter Time 4                        | 4ms                  |
| 1    | 0  | 1  | Filter Time 5                        | 8ms                  |
| 1    | 1  | 0  | Filter Time 6                        | 16ms                 |
| 1    | 1  | 1  | Filter Time 7                        | 32ms                 |

## Configuring Your Output Module

You configure your output module by setting bits in word 1.

| Dec.    | 15         | 14 | 13 | 12 | 11 | 10 | 9  | 8  | 7  | 6  | 5   | 4   | 3   | 2   | 1   | 0   |
|---------|------------|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|
| Oct.    | 17         | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9  | 8  | 7   | 6   | 5   | 4   | 3   | 2   |
| Read 0  | Not used   |    |    |    |    |    |    |    |    |    |     |     |     |     |     |     |
| Write 1 | I0         | I1 | I2 | I3 | I4 | I5 | I6 | I7 | I8 | I9 | I10 | I11 | I12 | I13 | I14 | I15 |
| Where   | 0 = Output |    |    |    |    |    |    |    |    |    |     |     |     |     |     |     |

## Specifications

### Specifications - 16 Source Input Module, Cat. No. 1794-IV16

|                     |                                                                                               |
|---------------------|-----------------------------------------------------------------------------------------------|
| Number of Inputs    | 16, nonisolated, sourcing                                                                     |
| Module Location     | Cat. No. 1794-TB3, -TB3S                                                                      |
| On-state Voltage    | 10V dc minimum<br>24V dc nominal<br>31.2V dc maximum                                          |
| On-state Current    | 2.0mA minimum<br>8.0mA nominal at 24V dc<br>11.0mA maximum                                    |
| Off-state Voltage   | 5.0V dc maximum                                                                               |
| Off-state Current   | 1.5mA minimum                                                                                 |
| Input Impedance     | 4.7K ohms maximum                                                                             |
| Isolation Voltage   | Tested at 2121V dc for 1s between user and system<br>No isolation between individual channels |
| Flexbus Current     | 30mA                                                                                          |
| Power Dissipation   | 5.7W maximum @ 31.2V dc                                                                       |
| Thermal Dissipation | Maximum 19.4 BTU/hr @ 31.2V dc                                                                |

|                                                                                                                                                                                                                                     |                                                                                                                                                          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Indicators (field side indication, customer device driven)                                                                                                                                                                          | 16 yellow status indicators                                                                                                                              |
| Input Filter Time <sup>1</sup><br>Off to On<br>On to Off                                                                                                                                                                            | 0.25ms, 0.5ms, 1ms, 2ms, 4ms, 8ms, 16ms, 32ms<br>0.25ms, 0.5ms, 1ms, 2ms, 4ms, 8ms, 16ms, 32ms<br>0.25ms default - Selectable using configuration word 3 |
| <sup>1</sup> Input off-to-on filter time is the time from a valid input signal to recognition by the module. Input on-to-off filter time is time from the input signal dropping below the valid level to recognition by the module. |                                                                                                                                                          |

## Specifications - 16 Output Modules 1794-0V16 and -0V16P

|                                                  | 1794-0V16                                                                                                                                     | 1794-0V16P                            |
|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| Number of Outputs                                | 16, nonisolated, sinking                                                                                                                      |                                       |
| Module Location                                  | Cat. No. 1794-TB3, -TB3S                                                                                                                      |                                       |
| On-state Voltage Range                           | 10V dc minimum<br>24V dc nominal<br>31.2V dc maximum                                                                                          |                                       |
| Output Current Rating                            | 8.0A (16 outputs @ 0.5A)                                                                                                                      |                                       |
| Off-state Voltage                                | 31.2 dc maximum                                                                                                                               |                                       |
| On-state Current                                 | 1.0mA minimum per channel<br>500mA maximum per channel                                                                                        |                                       |
| Surge Current                                    | 2A for 50ms, repeatable every 2s                                                                                                              |                                       |
| Off-state Leakage                                | 0.5mA maximum                                                                                                                                 |                                       |
| On-state Voltage Drop                            | 0.2V dc maximum                                                                                                                               |                                       |
| Isolation Voltage                                | Tested at 2121V dc for 1s between user and system<br>No isolation between individual channels                                                 |                                       |
| Output Signal Delay <sup>1</sup>                 | Off to On - 0.5ms maximum<br>On to Off - 1.0ms maximum                                                                                        |                                       |
| Flexbus Current                                  | 80mA                                                                                                                                          |                                       |
| Power Dissipation                                | 4.2W maximum @ 31.2V dc                                                                                                                       |                                       |
| Thermal Dissipation                              | Maximum 14.3 BTU/hr @ 31.2V dc                                                                                                                |                                       |
| Indicators (field side indication, logic driven) | 16 yellow status indicators                                                                                                                   |                                       |
| Fusing                                           | Module outputs are not fused.<br>Fusing is recommended. If fusing is desired, you must provide external fusing. Use SAN-O MQ4-800 800mA fuses | Outputs are electronically protected. |

<sup>1</sup> The time from the receipt of an on or off command to the output actually turning on or off.

## General Specifications

|                                                |                                                                                                                                                                                                          |
|------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Terminal Base Screw Torque                     | 7 pound-inches (0.8Nm)                                                                                                                                                                                   |
| Dimensions (with module installed)             | 3.7H x 3.7W x 2.7D inches<br>94H x 94W x 69D mm                                                                                                                                                          |
| External dc power Supply voltage Voltage range | 24V dc nominal<br>1794-0V16, -0V16P - 10.0 to 31.2V dc (includes 5% ac ripple)<br>1794-IV16 - 10 to 31.2V dc (includes 5% ac ripple) (see derating curve)<br>1794-0V16, -0V16P - 49mA @ 24V dc (21-65mA) |
| Supply current                                 |                                                                                                                                                                                                          |
| Keyswitch Position                             | 2                                                                                                                                                                                                        |

### Environmental Conditions

|                       |                                                                                                                                                                                                                              |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Operating Temperature | IEC 60068-2-1 (Test Ad, Operating Cold),<br>IEC 60068-2-2 (Test Bd, Operating Dry Heat),<br>IEC 60068-2-14 (Test Nb, Operating Thermal Shock):<br>0 to 55°C (32 to 131°F)                                                    |
| Storage Temperature   | IEC 60068-2-1 (Test Ab, Un-packaged Non-operating Cold),<br>IEC 60068-2-2 (Test Bb, Un-packaged Non-operating Dry Heat),<br>IEC 60068-2-14 (Test Na, Un-packaged Non-operating Thermal Shock):<br>-40 to 85°C (-40 to 185°F) |
| Relative Humidity     | IEC 60068-2-30 (Test Db, Un-packaged Non-operating Damp Heat):<br>5 to 95% non-condensing                                                                                                                                    |
| Vibration             | IEC60068-2-6 (Test Fc, Operating):<br>5g @ 10-500Hz                                                                                                                                                                          |
| Shock                 | IEC60068-2-27 (Test Ea, Unpackaged shock):<br>Operating 30g<br>Non-operating 50g                                                                                                                                             |
| Emissions             | CISPR 11:<br>Group 1, Class A (with appropriate enclosure)                                                                                                                                                                   |

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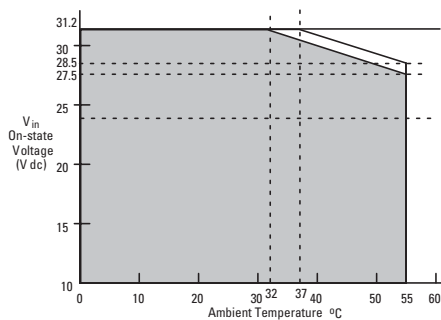
Supersedes Publication 1794-IN028B-EN-P - October 2002, 1794-5.29 - July 1999 and 1794-5.52 - May 1998

|                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ESD Immunity                                         | IEC 61000-4-2:<br>4kV contact discharges<br>8kV air discharges                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Radiated RF Immunity                                 | IEC 61000-4-3:<br>10V/m with 1kHz sine-wave 80%AM from 30MHz to 1000MHz<br>10V/m with 200Hz 50% Pulse 100%AM at 900MHz<br>±1kV line-earth(CM) on shielded ports                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| EFT/B Immunity                                       | IEC 61000-4-4:<br>±2kV at 5kHz on signal ports                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Surge Transient Immunity                             | IEC 61000-4-5:<br>±1kV line-line(DM) and ±2kV line-earth(CM) on signal ports                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Conducted RF Immunity                                | IEC 61000-4-6:<br>10Vrms with 1kHz sine-wave 80%AM from 150kHz to 80MHz                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Enclosure Type Rating                                | None (open-style)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Conductors Wire Size                                 | 12AWG (4mm <sup>2</sup> ) stranded copper wire rated at 75°C or higher<br>3/64 inch (1.2mm) insulation maximum                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Category <sup>1</sup>                                | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Certifications (when product is marked) <sup>2</sup> | <b>UL</b> UL Listed Industrial Control Equipment<br><b>CSA</b> CSA Certified Process Control Equipment<br><b>CSA</b> CSA certified for Class I, Division 2, Groups A, B, C and Hazardous locations<br><b>EEx<sup>2</sup></b> European Union 94/9/EEC ATEX Directive, compliant with:<br>EN 50021; Potentially Explosive Atmospheres,<br>Protection "n" (Zone 2)<br><b>CE<sup>2</sup></b> European Union 89/336/EEC EMC Directive, compliant with:<br>EN 61000-6-4; Industrial Emissions<br>EN 50082-2; Industrial Immunity<br>EN 61326; Meas./Control/Lab., Industrial Requirements<br>EN 61000-6-2; Industrial Immunity<br><b>C-Tick<sup>2</sup></b> Australian Radiocommunications Act compliant with AS/NZS CISPR 11, Industrial Emissions |

<sup>1</sup> You use this category information for planning conductor routing as described in Allen-Bradley publication 1770-4.1, Industrial Automation Wiring and Grounding Guidelines.

<sup>2</sup> For the latest up-to-date information, see the Product Certification link at [www.ab.com](http://www.ab.com) for Declarations of Conformity, Certificates and other certification details. For notification of any additional release notes, refer to [www.ab.com/manuals/](http://www.ab.com/manuals/).

## Derating Chart for the 1794-IV16



The area within the curve represents the safe operating range for the module under various conditions of user supplied 24V dc supply voltages and ambient temperatures.

□ = Normal mounting safe operating range, (includes ▨ ).  
▨ = Other mounting positions (including inverted horizontal) safe operating range

| Voltage | Temperature (max.) |       | Voltage | Temperature (max.) |       |
|---------|--------------------|-------|---------|--------------------|-------|
|         | Normal             | Other |         | Normal             | Other |
| 31.2    | 37                 | 32    | 29.0    | 51                 | 45    |
| 30.5    | 41                 | 36    | 28.5    | 55                 | 48    |
| 30.0    | 45                 | 39    | 28.0    |                    | 51    |
| 29.5    | 48                 | 42    | 27.5    |                    | 55    |

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