



Figure similar

SIMATIC S7-300, FM352-5 with PNP output, High Speed Boolean Processor, for high-speed linking, 12 DI, 8 DO, 1 encoder interface for RS422 incr./SSI encoder

Supply voltage

Load voltage L+

• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
• Reverse polarity protection	Yes

Input current

from load voltage 1L+, max.	150 mA; typ. 60 mA
from load voltage 2L+ (without load), max.	200 mA; typ. 60 mA, DI/DO supply
from load voltage 3L+ (with encoder), max.	600 mA; typ. 80 mA plus encoder supply
from load voltage 3L+ (without load), max.	200 mA; typ. 80 mA
from backplane bus 5 V DC, typ.	135 mA

Encoder supply

5 V encoder supply

• 5 V	Yes
• Short-circuit protection	Yes; Electronic overload protection; no protection on applying a normal or counter voltage.
• Output current, max.	250 mA

24 V encoder supply

• 24 V	Yes
• Short-circuit protection	Yes; Overvoltage and overheating protection if overloaded; diagnostics if output reaches temperature limit; no protection on applying a normal or counter voltage
• Output current, max.	400 mA

Power loss

Power loss, typ.	6.5 W
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Memory

Type of memory	RAM
Memory size	128 kbyte; required for operation, MMC

Digital inputs

Number of digital inputs	8; Standard and up to 12 with 24 V DC encoder inputs as digital inputs
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Input voltage

• Rated value (DC)	24 V
• for signal "0"	-30 to +5 V
• for signal "1"	+11 to +30V

Input current

• for signal "0", max. (permissible quiescent current)	1.5 mA
• for signal "1", typ.	3.8 mA

Input delay (for rated value of input voltage)

• Input frequency (with a time delay of 0.1 ms), max.	200 kHz
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- programmable digital filter delay - Minimum pulse width for program reactions	None, 5 μ s, 10 μ s, 15 μ s, 20 μ s, 50 μ s, 1.6 ms 1 μ s, 5 μ s, 10 μ s, 15 μ s, 20 μ s, 50 μ s, 1.6 ms
for standard inputs	
— at "0" to "1", max.	3 μ s; typ. 1.5 μ s
Cable length	
- shielded, max. - unshielded, max.	600 m 100 m; Shielded cable recommended if filtering delay is set to less than 1.6 ms
Digital outputs	
Number of digital outputs	8
Current-sinking	No
Current-sourcing	Yes
Short-circuit protection	Yes; Overvoltage protection, thermal protection
Response threshold, typ.	1.7 to 3.5 A
Limitation of inductive shutdown voltage to	2M -45 V typ., (-40 V to -55 V); comment: no protection against inductive kickback >55 mJ
Controlling a digital input	Yes
Switching capacity of the outputs	
on lamp load, max.	5 W
Output voltage	
- Rated value (DC) - for signal "0", max. - for signal "1", max.	24 V 28.8 V 0.5 V
Output current	
- for signal "1" rated value - for signal "1" permissible range for 0 to 60 °C, min. - for signal "1" permissible range for 0 to 60 °C, max. - for signal "0" residual current, max.	0.5 A; At 60 °C 5 mA 600 mA 1 mA
Output delay with resistive load	
"0" to "1", max. "1" to "0", max.	1 μ s; 0.6 μ s 50 mA / 1.0 μ s 0.5 A 1.5 μ s; 1.7 μ s 50 mA / 1.5 μ s 0.5 A
Parallel switching of two outputs	
for uprating	Yes; 2
Switching frequency	
- with resistive load, max. - with inductive load, max. - on lamp load, max.	100 kHz; 20 kHz at 0.5 A; 100 kHz at 0.25 A 2 Hz; 2 Hz at 0.5 A with external commutator diodes; 0.5 Hz at 0.5 A without external commutator diodes 10 Hz
Cable length	
- shielded, max. - unshielded, max.	600 m 100 m
Encoder	
Connectable encoders	
- Incremental encoder (symmetrical) - Incremental encoder (asymmetrical) - Absolute encoder (SSI) 2-wire sensor — permissible quiescent current (2-wire sensor), max.	Yes Yes Yes Yes 1.5 mA
Encoder signals, incremental encoder (symmetrical)	
- Trace mark signals - Zero mark signal - Input voltage - Input frequency, max. - Cable length, shielded, max.	A, notA, B, notB N, notN 5 V difference signal (phys. RS 422) 500 kHz 100 m; 100 m with 24 V supply and 500 kHz; 32 m with 5 V supply and 500 kHz
Encoder signals, incremental encoder (asymmetrical)	
- Trace mark signals - Zero mark signal - Input voltage - Input frequency, max. - Cable length, shielded, max.	A, B N 24 V 200 kHz 50 m; Cable length, HTL incremental encoder, Siemens, type 6FX2001-4: 50 kHz, 25 m shielded, max., 25 kHz, 50 m shielded, max.
Encoder signals, absolute encoder (SSI)	

• Data signal • Clock signal • Telegram length, parameterizable • Clock frequency, max. • Cable length, shielded, max. • Monoflop time • Listening mode • Multiturn	DATA, notDATA CK, notCK 13 or 25 bit 1 MHz; 125 kHz, 250 kHz, 500 kHz or 1 MHz 320 m; At 125 kHz settable: 16/32/48/64 µs Yes; one or two stations Yes; 25 bit message frame
Encoder signal evaluation	
• Counting direction, forward • Counting direction, backward	Yes Yes
Response times	
Input- to output response time	5 V input to 24 V output, 0 filter: 1 to 4 µs (typ.); 24 V input to 24 V output, 0 filter: 2 to 6 µs (typ.)
Interfaces	
Point-to-point connection	
• Updating times	PLC interface: 1.7 ms
Interrupts/diagnostics/status information	
Alarms	
• Diagnostic alarm • Hardware interrupt	Yes; 1L, 2L, 3L missing; MMC error; output overload (8); encoder supply overload; differential wire break; parameterization error; SSI message frame overflow Yes; 8 available; for generation by user program
Diagnoses	
• Wire-break in signal transmitter cable • Overflow/underflow • missing load voltage	Yes Yes Yes
Diagnostics indication LED	
• RUN/STOP LED • Module supply 5 V DC (green) • I/O status IOF (red) • Micro Memory Card error MCF (red) • Group error SF (red) • Status indicator digital input (green) • Status indicator digital output (green) • Overload encoder supply voltage 24 V F (red) • Overload encoder supply voltage 5 V F (red)	Yes Yes Yes Yes Yes Yes; I 0 to I 11 Yes; Q 0 to Q 7 Yes Yes
Counter	
Counting range, description	Counting range (16-bit counters): -32 768 to 32 767 (user-specific within this range); counting range (32-bit counters): -2 147 483 648 to 2 147 483 647 (user-specific within this range)
Counting range, lower limit	-2.14748E+9
Counting range, upper limit	2.14748E+9
Counting mode	
• Counting mode, individual • Counting mode, continuous • Counting mode, periodic	Yes Yes Yes
Potential separation	
between 1L and 2L and 3L	Yes
Potential separation digital inputs	
• Potential separation digital inputs	Yes; Yes CPU, I/O and sensor units are isolated
Ambient conditions	
Ambient temperature during operation	
• min. • max.	0 °C 60 °C
Ambient temperature during storage/transportation	
• min. • max.	-40 °C 70 °C
configuration / header	
configuration / programming / header	
• Program cycle time (scan)	1 µs
connection method	

required front connector	1x 40-pin
Dimensions	
Width	80 mm
Height	125 mm
Depth	120 mm
Weights	
Weight, approx.	434 g; Module weight: approx. 434 g (with 1L connection and without I/O connection or MMC); shipping weight: approx. 500 g (with bus and 1L connection and without I/O connection or MMC)

last modified: 8/16/2023 