

DVC6000 Digital Valve Controllers

Parts Ordering

Whenever corresponding with your Emerson Process Management sales office about this equipment, always mention the controller serial number. When ordering replacement parts, refer to the 11-character part number of each required part as found in the following parts list. Parts which do not show part numbers are not orderable.



WARNING

Use only genuine Fisher replacement parts. Components that are not supplied by Emerson Process Management should not, under any circumstances, be used in any Fisher instrument. Use of components not supplied by Emerson Process Management may void your warranty, might adversely affect the performance of the instrument, and could cause personal injury and property damage.

Key	Description	Part Number
4	Conversion Kit (to convert a DVC6020 to DVC6010 or a DVC6025 to DVC6015)	14B5072X112
5	Feedback Arm Kit (contains feedback arm assembly, qty. 5, to convert a 2052 size 2 and 3 DVC6020 to a 2051 size 1 DVC6020)	GE44419X012
6	Alignment Pin Kit [kit contains 15 alignment pins (key 46)]	14B5072X092
7	Pipe-Away Bracket Kit (DVC6020) [kit contains mounting bracket (key 74) and O-ring (key 75)] Standard Extreme Temperature option (fluorosilicone elastomers)	19B5404X012 19B5404X022
8*	Seal Screen Kit [kit contains 25 seal screens (key 231) and 25 O-rings (key 39)] Standard and Extreme Temperature option (fluorosilicone elastomers)	14B5072X182
9	Terminal Box Kit, aluminum Standard Standard, Natural Gas approved Extreme Temperature option (fluorosilicone elastomers) Extreme Temperature option (fluorosilicone elastomers) Natural Gas Approved Stainless Steel, Extreme Temperature Stainless Steel, Extreme Temperature option (fluorosilicone elastomers), Natural Gas approved	19B5401X012 19B5401X072 19B5401X022 19B5401X082 19B5401X132 19B5401X112
10*	I/P Converter Kit Standard For Extreme Temperature option (fluorosilicone elastomers)	38B6041X152 38B6041X132
11	Adjustment Arm Kit (includes washer, nut and adjustment arm)	14B5072X132
12*	PTFE Sleeve Kit [For pot bushing assembly (kit includes 10 sleeves and Lubricant)] DVC6010 and DVC6020 DVC6030	GE08726X012 GE08727X012
13*	Spare Module Base Assembly Kit [kit contains module base (key 2); drive screws, qty. 2, (key 11); shield/label (key 19); hex socket cap screw, qty. 3, (key 38); self tapping screw, qty. 2 (key 49); pipe plug, qty. 3 (key 61); retaining ring, qty. 3 (key 154); screen (key 236); and flame arrestors, qty. 3 (key 243)] Aluminum Stainless Steel	GE18654X012 GE18654X022

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Note

All part numbers are for both aluminum and stainless steel constructions, unless otherwise indicated.

Parts Kits

Kit	Description	Part Number
1*	Elastomer Spare Parts Kit (kit contains parts to service one digital valve controller) Standard Extreme Temperature option (fluorosilicone elastomers)	19B5402X012 19B5402X022
2*	Small Hardware Spare Parts Kit (kit contains parts to service one digital valve controller)	19B5403X012
3	Conversion Kit (To convert a DVC6010 to DVC6020 or a DVC6015 to DVC6025) Also see note below	19B5405X012

Note

When converting a DVC6010 to a DVC6020 for pipe-away construction, also order pipe-away bracket kit, item 7.

*Recommended spare