

Test Report

SL52415328388501TX

Date: August 21, 2024 Page 1 of 11

SHANDONG IBOATE SECURITY TECHNOLOGY CO., LTD
NO.200 CHANGJIANG ROAD, ECONOMIC AND TECHNOLOGICAL DEVELOPMENT ZONE, YANTAI,
SHANGDONG, CHINA

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description : (A)13G HPPE LINER WITH NITRILE PALM COATED GLOVES

Sample Color : (A)Black

Composition : (A)HPPE/NYLON/SPANDEX/FIBERGLASS

Sample Dimension/Size : 9/10

Style No. : DG0806

Proposed Care Instruction : -

Test Performed : Selected test(s) as requested by applicant

Sample Receiving Date : Aug 16, 2024

Testing Period : Aug 16, 2024 - Aug 21, 2024

Test Result(s) : Unless otherwise stated the results shown in this test report refer only to the sample(s) tested, for further details, please refer to the following page(s).



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Protective Gloves against Mechanical Risks (EN 388:2016+A1:2018)

Conclusion	A	Remark
Clause 4.1 Abrasion Resistance	Level 4	
Clause 4.1 Blade Cut Resistance	Level 2	
Clause 4.1 TDM Cut Resistance	Level D	
Clause 4.1 Tear Resistance	Level 4	
Clause 4.1 Puncture Resistance	Level 4	

American National Standard for Hand Protection Classification (ANSI/ISEA 105-2016)

Conclusion	A	Remark
Section 5.1.1 Cut Resistance	Level A4	

Protective Gloves-General Requirements and Test Methods (EN ISO 21420:2020)

Conclusion	A	Remark
EN ISO 21420:2020 Clause 4.2 Determination of pH Value	PASS	
EN ISO 21420:2020 Clause 5.2 Dexterity	Level 5	
EN ISO 21420:2020 Clause 4.2 Azo Dyes for Textile	PASS	
EN ISO 21420:2020 Clause 4.2 Polycyclic Aromatic Hydrocarbons (PAH)	PASS	

Remark(s) : PASS=Meet General Requirement

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd

Sara Guo

Sara Guo (Account Executive)

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COMPONENT LIST / List of Materials

Sample No.	Component No.	Description	Material	Color	Remark
A	1	palm		black	
A	2	back		light gray	
A	3	cuff		light gray	
A	4	binding		black	



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Test Result

Protective Gloves against Mechanical Risks

EN 388:2016+A1:2018

Clause 4.1 Abrasion Resistance

(EN 388:2016+A1:2018, Clause 6.1)

A

As Received	No. 1	No. 2	No. 3	No. 4	Minimum
Abrasion Result(Rubs)	>8000	>8000	>8000	>8000	>8000

Recommended Level: 4

Remark:

1) Performance requirement:

Level 1: 100rubs; Level 2: 500rubs; Level 3: 2000rubs; Level 4: 8000rubs

2) Consumables information:

Abradant: Klingspor PL31B Grit 180

Double-sided adhesive tape: Polyken ®

Clause 4.1 Blade Cut Resistance

(EN 388:2016+A1:2018 Clause 6.2)

Sample A

As received

	Unit	C _n	T	C _{n+1}	Index	Average index of each specimen
Specimen 1						
Sequence 1	-	1.2	60.0	33.3	4.5	4.3
Sequence 2	-	1.4	60.0	50.8	3.3	
Sequence 3	-	1.4	60.0	28.3	5.1	
Sequence 4	-	1.3	60.0	35.3	4.3	
Sequence 5	-	1.2	60.0	33.8	4.4	
Specimen 2						
Sequence 1		1.4	60.0	38.8	4.0	4.3
Sequence 2	-	1.2	60.0	35.2	4.3	
Sequence 3	-	1.2	60.0	33.1	4.5	
Sequence 4	-	1.3	60.0	30.4	4.8	
Sequence 5	-	1.4	60.0	38.7	4.0	

Lowest of the Two Average : 4.3

Recommended level: 2

Remark :

1) C_n & C_{n+1} = Cut-through cycles of control specimen ; T=Cut-through cycles of test specimen ;

2) Performance requirement : Level 1-1.2, Level 2-2.5, Level 3-5.0, Level 4-10.0, Level 5-20.0

The performance level is defined as the lowest of the two specimen index values.

3) The cut performance level is reported this is given on the basis that the test was manually stopped after 60 cycles in accordance with EN 388 :2016+A1 :2018§6.2.6 and no cut through of the specimen occurred.



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- 4) The blades dulling during the cut resistance(6.2), the coupe test results are only indicative. While the TDM cut resistance test(6.3) shall be performed, and this method becomes the reference method for the assessment of the protection against cut risks.
- 5) Consumables information:
Canvas : STM611
Blade : RB45-10

Clause 4.1 TDM Cut Resistance (EN ISO 13997:1999)

Sample A

As received

Cutting stroke length range 5mm to 15mm						
	Unit	1#	2#	3#	4#	5#
Cutting force	N	16.5	16.5	16.3	16.3	16.2
Cutting stroke length	mm	7.1	13.8	5.2	8.3	11.4
Normalized cutting stroke length	mm	5.8	11.2	4.2	6.7	9.2
Cutting stroke length range 15mm to 30mm						
	Unit	6#	7#	8#	9#	10#
Cutting force	N	16.0	15.8	15.7	15.5	15.5
Cutting stroke length	mm	17.5	19.6	22.0	29.1	25.1
Normalized cutting stroke length	mm	14.2	15.9	17.8	23.6	20.3
Cutting stroke length range 30mm to 50mm						
	Unit	11#	12#	13#	14#	15#
Cutting force	N	15.2	15.2	15.0	15.0	15.0
Cutting stroke length	mm	36.7	43.0	42.7	37.3	38.4
Normalized cutting stroke length	mm	29.7	34.8	34.6	30.2	31.1
	Unit	Additional cut 1#	Additional cut 2#	Additional cut 3#	Additional cut 4#	Additional cut 5#
Cutting stroke length using the force determined from the curve	mm	25.3	27.0	23.5	26.5	26.9
Normalized cutting stroke length using the force determined from the curve	mm	20.5	21.9	19.0	21.5	21.8

Blade sharpness correction factor	:	0.81
Cutting force for 20mm cutting length through the initial fifteen cut test(N)	:	15.5
Cutting force derived from all the data points(N)	:	15.5
Recommended Level	:	D

Remark :

- 1) TDM: cut resistance performance requirement: Level A-2N, Level B-5N, Level C-10N, Level D-15N, Level E-22N, Level F-30N
- 2) Consumables information:



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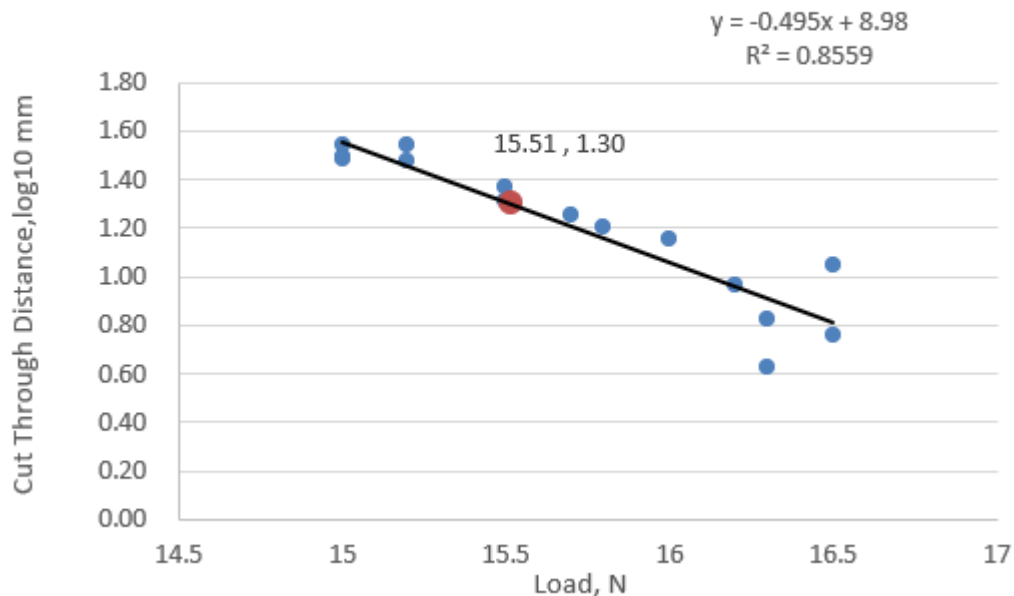
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Used consumables -blade: 88-0121-0000

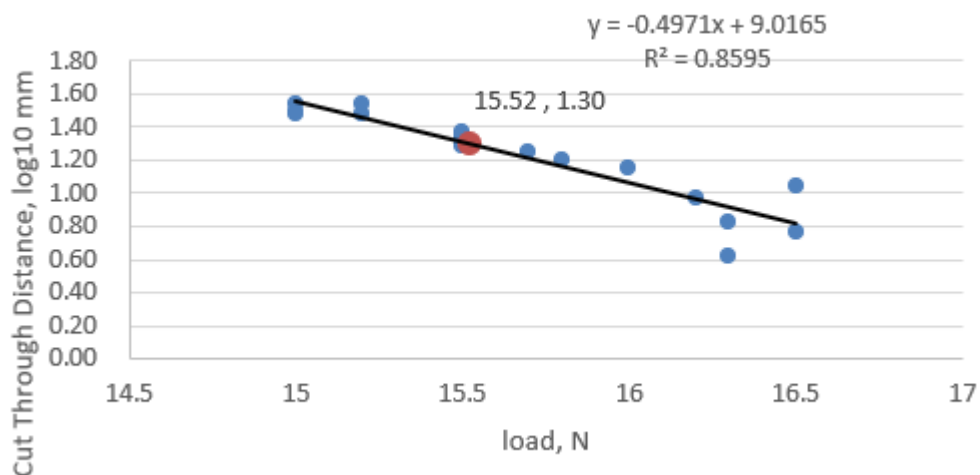
Used consumables -neoprene: Les produits industriels RGI Inc. Industrial products

3) Curve plotted through all the data points :

Graph of Load vs. Stroke Length



Second Graph (With additional 5 points)



Clause 4.1 Tear Resistance

(EN 388:2016+A1:2018, Clause 6.4)

As Received

	Unit	A
In the direction of the glove - 1#	N	279
In the direction of the glove - 2#	N	298
Across the palm width of the glove -1#	N	307
Across the palm width of the glove -2#	N	269
Lowest value	N	269

Recommended Level: 4

Remark: Level 1: 10N; Level 2: 25N; Level 3: 50N; Level 4: 75N

Clause 4.1 Puncture Resistance

(EN 388:2016+A1:2018, Clause 6.5)

A

As Received	No. 1	No. 2	No. 3	No. 4	Minimum
Result(N)	159	174	155	160	155

Recommended Level: 4

Remark: Level 1: 20N; Level 2: 60N; Level 3: 100N; Level 4: 150N

American National Standard for Hand Protection Classification

ANSI/ISEA 105-2016

Section 5.1.1 Cut Resistance

(ASTM F2992/F2992M-15)

A

As Received	No. 1	No. 2	No. 3	Average
Rating Force(gf)	1596	1589	1599	1595

Recommended level: A4

Remark:

1) Test Area: Glove Palm

2) Blade Sharpness Correction Factor: 1. 0.82 2. 0.81 3. 0.81

3) Classification for Cut Resistance(weight(grams) needed to cut through material with 20mm of blade travel):

Level A1: ≥ 200gf; Level A2: ≥ 500gf; Level A3: ≥ 1000gf; Level A4: ≥ 1500gf; Level A5: ≥ 2200gf;

Level A6: ≥ 3000gf; Level A7: ≥ 4000gf; Level A8: ≥ 5000gf; Level A9: ≥ 6000gf.



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Protective Gloves-General Requirements and Test Methods

EN ISO 21420:2020

EN ISO 21420:2020 Clause 4.2 Determination of pH Value

(ISO 3071:2020; 0.1mol/L KCl extraction)

	Unit	1	2	3	Requirement
pH Value	-	6.3	6.0	6.1	3.5-9.5
Conclusion		PASS	PASS	PASS	

	Unit	4	Requirement
pH Value	-	6.1	3.5-9.5
Conclusion		PASS	

Note: pH value of extraction medium 5.64

Temperature of the extraction solution 21.6°C

EN ISO 21420:2020 Clause 5.2 Dexterity

(EN ISO 21420:2020, Clause 6.2)

	Unit	A
Smallest diameter of pin fulfilling test conditions	mm	5.0

Recommended Level: 5

Finger dexterity test

Level of performance Smallest diameter of pin fulfilling test conditions (mm)

1	11.0
2	9.5
3	8.0
4	6.5
5	5.0



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EN ISO 21420:2020 Clause 4.2 Azo Dyes for Textile (Direct Reduction & Colorant Extraction)

Textile: According to EN ISO 14362-1:2017 – Analysis was conducted with GC-MS/HPLC-DAD.

Test Item(s)	CAS-No	2		4	
		Direct Reduction	Colorant Extraction	Direct Reduction	Colorant Extraction
4-Aminobiphenyl	92-67-1	ND	ND	ND	ND
Benzidine	92-87-5	ND	ND	ND	ND
4-Chlor-o-toluidine	95-69-2	ND	ND	ND	ND
2-Naphthylamine	91-59-8	ND	ND	ND	ND
o-Aminoazotoluene	97-56-3	ND	ND	ND	ND
5-Nitro-o-Toluidine/2-Amino-4-Nitrotoluene	99-55-8	ND	ND	ND	ND
4-Chloroaniline	106-47-8	ND	ND	ND	ND
4-Methoxy-m-Phenylenediamine/2,4-Diaminoanisole	615-05-4	ND	ND	ND	ND
4,4'-Diaminodiphenylmethane, MDA	101-77-9	ND	ND	ND	ND
3,3'-Dichlorobenzidine	91-94-1	ND	ND	ND	ND
3,3'-Dimethoxybenzidine	119-90-4	ND	ND	ND	ND
3,3'-Dimethylbenzidine	119-93-7	ND	ND	ND	ND
4,4'-methylenedi-o-Toluidine/3,3'-Dimethyl-4,4'-Diaminodiphenylmethane	838-88-0	ND	ND	ND	ND
p-Cresidine	120-71-8	ND	ND	ND	ND
4,4'-Methylene-bis-(2-chloroaniline)	101-14-4	ND	ND	ND	ND
4,4'-Oxydianiline	101-80-4	ND	ND	ND	ND
4,4'-Thiodianiline	139-65-1	ND	ND	ND	ND
o-Toluidine	95-53-4	ND	ND	ND	ND
4-Methyl-m-Phenylenediamine/2,4-Toluyldiamine, TDA	95-80-7	ND	ND	ND	ND
2,4,5-Trimethylaniline	137-17-7	ND	ND	ND	ND
4-Aminoazobenzene	60-09-3	ND	ND	ND	ND
O-Anisidine	90-04-0	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS

Requirement: Max.5mg/kg

Note:

ND = Not Detected

Reporting Limit = 5 mg/kg (for individual compound)

Remark:

(1) *Direct reduction refers to the extraction and reduction according to EN ISO 14362-1:2017 clause 10.2 and relevant clauses.

*Colorant extraction refers to the colourant extraction and subsequent reduction according to EN ISO 14362-1:2017 Clause 10.1 and relevant clauses.

(2) EN ISO 14362-1:2017 will enable further cleavage of 4-AAB (CAS No. 60-09-3) to non-forbidden amines: aniline and p-phenylenediamine. If aniline and/or p-phenylenediamine is not found, 4-AAB is



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considered as "ND" (i.e. <5.0 mg/kg). Otherwise, EN ISO 14362-3:2017 will be employed to verify the presence of 4-AAB.

(3) The result interpretation and assessment guide according to Annex C of EN ISO 14362-1:2017 should be taken into account when assessing the source of amine.

EN ISO 21420:2020 Clause 4.2 Polycyclic Aromatic Hydrocarbons (PAH)

Test Method: With reference to ISO 16190:2021, analysis was performed by GC-MS/GC-MSMS.

Test Item(s)	CAS No.	Unit(s)	RL	1	Req.
Benzo(a)anthracene (BaA)	56-55-3	mg/kg	0.20	ND	1
Benzo(e)pyrene (BeP)	192-97-2	mg/kg	0.20	ND	1
Benzo(j)fluoranthene (BjF)	205-82-3	mg/kg	0.20	ND	1
Chrysene (CHR)	218-01-9	mg/kg	0.20	ND	1
Benzo(b)fluoranthene (BbF)	205-99-2	mg/kg	0.20	ND	1
Benzo(k)fluoranthene (BkF)	207-08-9	mg/kg	0.20	ND	1
Benzo(a)pyrene (BaP)	50-32-8	mg/kg	0.20	ND	1
Dibenzo(a,h)anthracene (DBA)	53-70-3	mg/kg	0.20	ND	1

Conclusion

Pass

Remark: ND = Not Detected
RL = Reporting Limit



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Sample Photo



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Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.

End of Report

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