

[illegible]

Specifications	DN200	DN250	DN300	DN350	DN400	DN500	DN600	DN700	DN800	DN900	DN1000
Number of Interfaces	8	6	4	3	2	1	1	1	1	1	1
Consumption of glue (kg)	1	1	1	1	1	1	1.5	2	2.5	3	3.5

TIME OF FORCE SUSTAINING AFTER THE APPLICATION OF GLUE

Unit in minutes

Specifications	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80	DN100	DN125	DN150
Time of force sustaining	1	1	1	2	2	2	3	3	3	4	5

Specifications	DN200	DN250	DN300	DN350	DN400	DN500	DN600	DN700	DN800	DN900	DN1000
Time of force sustaining	6	8	10	16	18	20	24	28	32	36	40

INITIAL TIME OF SOLIDIFICATION

Unit in hours

Environment temperature	Specifications Initial time of solidification					
	DN15~32	DN125~200	DN250~300	DN500~600	DN40~100	DN700~1000
23~38°C	18	1	6	12	3	24
5~20°C	12	36	3	6	24	48

Note: the initial setting time means that the pipeline is necessary after bonding can be careful moving time

TIME REQUIRED FOR COMPLETE SOLIDIFICATION

Unit in days

Environment temperature	Specifications Time required for complete solidification					
	DN15~32	DN40~100	DN125~200	DN250~300	DN500~600	DN700~1000
23~38°C	7	14	4	2	3	21
5~20°C	3	8	14	21	6	28

Note: Complete the curing time, refers to the whole pipeline system is required to use the time before operation

UPVC PIPE SUPPORT DATA SHEET

Specifications (Φ)	20	25	32	40	90	110	140	160	63	50	75	225	280	315	400
Support spacing (M) 20°C	1.4	1.3	1.1	1.6	1.9	2.4	2.9	2.5	1.8	1.3	1.8	3.2	3.4	4.2	4.7
Support spacing (M) 50°C	1.2	0.8	1.0	1.2	1.8	2.2	1.7	1.3	1.2	1.5	2.0	2.2	2.4	3.7	4.0

Note. The above data applies to fluid media with a density of LDg/cm low vibration, and horizontal pipeline laying, if the vibration is large, the spacing should be appropriately reduced.

CPVC PIPE SUPPORT DATA SHEET

Specifications (Φ)	20	25	32	40	50	63	75	90	110	140	160	225	280	315	400
Support spacing (M) 20°C	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.7	3.1	3.2	3.6
Support spacing (M) 50°C	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.5	2.9	3.0	3.2

Note: The above data applies to fluid media with a density of Lig/cm^3 , low vibration, and horizontal pipeline laying. If the vibration is large, the spacing should be appropriately reduced.